

PRODUCT DATA SHEET

Sika® ViscoCrete®-2065 E LK

HIGH PERFORMANCE SUPERPLASTICISER WITH EXTRAORDINARY SLUMP RETENTION

DESCRIPTION

Sika® ViscoCrete®-2065 E LK is a third generation polymer based high performance superplasticiser for producing soft consistency concrete and mortar. Sika® ViscoCrete®-2065 E LK meets the requirements of BSEN 934-2 and ASTM C 494 Type G,

USES

Sika® ViscoCrete®-2065 E LK is a unique multi purpose superplasticiser that is particularly suitable for the production of ready mixed concrete and site batch concrete. It provides ultra high water reduction and excellent flow characteristics. With its outstanding combination of workability time and early strength development Sika® ViscoCrete®- 2065 E LK is used for the following:

- A wide range of applications where excellent workability and early strength development are required
- Concrete with ultra high water reduction
- High performance concretes
- Long slump retention
- Self Compacting Concrete (SCC)
- Bored pile and diaphragm walls

FEATURES

Sika® ViscoCrete®-2065 E LK is a powerful superplasticiser based on advanced technology which gives the following advantages:

- High water reduction, resulting in high density, high strength and reduced permeability
- Extended workability in conjunction with subsequent fast strength development
- Excellent plasticising effect, resulting in improved flow, placing and compaction characteristics
- Reduced shrinkage during curing and reduced creep when hardened
- Provides many opportunities for cost improvement,
 - e.g. cement reduction and more economic mix design with Sika® ViscoCrete®-2065 E LK
- Does not contain chlorides or any other ingredients which promote the corrosion of steel.
 - It is therefore suitable for use in reinforced and prestressed concrete structures

PRODUCT INFORMATION

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| Composition | Modified polycarboxylate |
| Packaging | 1000 L IBC |
| Shelf life | 12 months if stored properly in original unopened packaging |
| Storage conditions | Store properly in undamaged unopened, original sealed packaging, in dry conditions at temperatures between +5 °C and +40 °C. Protect from direct sunlight and frost. |
| Appearance and colour | Liquid / brownish colour |
| Density | 1.11 kg/l (at 25°C) EN 934-2:2001 (E) D ± 0,03 if D > 1,10 D ± 0,02 if D ≤ 1,10 |

where D is manufacturer's stated value
Test method - ISO 758

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| pH-Value | 5.00 (at 25 °C) EN 934-2:2001 (E) Manufacturer's stated value ± 1 or within manufacturer's stated range Test method - ISO 4316 |
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APPLICATION INFORMATION

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| Recommended dosage | For medium workability: 0.5 – 1.0 % by weight of cement For concrete with high workability, very low water/cement ratio and for SCC with high slump retention: 1.0 – 2.0 % by weight of cement |
| Compatibility | Sika® ViscoCrete®-2065 E LK may be combined with many other Sika products. Important: Always conduct trials before combining products in specific mixes and contact our Technical Service Department for information about specific combinations. |

BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

MAINTENANCE

CLEANING

Clean all tools and application equipment with water immediately after use. Hardened and/or cured material can only be removed mechanically.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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PRODUCT DATA SHEET
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